



Aral Aralux 200 T

Premium Electric Discharge Machining Fluid

Description

Aral Aralux 200 T is a low viscosity high performance electric discharge machining fluid especially designed for all spark erosion applications of all power ratings and sizes. It is equally suitable for use on all ferrous and non ferrous metals for roughing as well as finishing operations. The product enables optimum rates of metal removal, together with low electrode wear, good surface finish and fine tolerances.

Advantages

- Low viscosity ensures good cooling and flushing action in narrow gaps
- Low odor and light color result in greater operator acceptability
- Lower aromatic and low volatility result in a safe and pleasant work environment
- Excellent filterability and high oxidation stability ensure longer sump life

Typical Characteristics

| Name | Method | Units | Aralux 200 T |
|------------------|-------------------------|--------------------|------------------|
| Appearance | visual | - | bright and clear |
| Viscosity @ 40°C | DIN 51562 | mm ² /s | 2.0 |
| Density @ 15°C | DIN 51562 / ASTM D 1298 | kg/m ³ | 767 |
| Aromatic Content | DIN 51378 | % | 0.3 max |
| Flashpoint PMCC | ISO 2719 | °C | 103 |

Please note:

All packages should be stored under cover. Where outside storage is unavoidable drums should be laid horizontally to avoid the possible ingress of water and the obliteration of drum markings. Products should not be stored above 60°C,

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